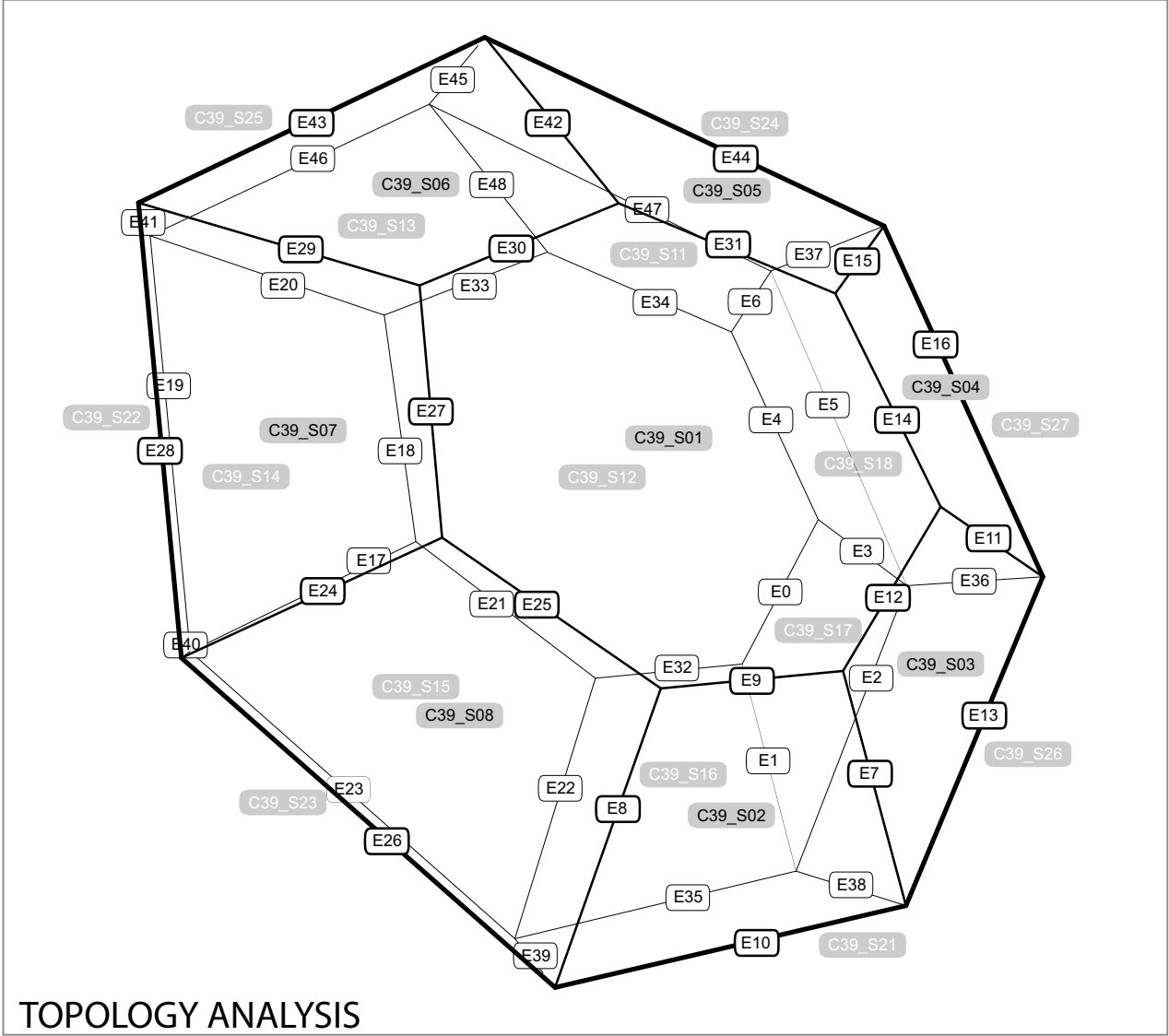




TOPOLOGY ANALYSIS

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N2G40
N3G90G94
N4T1M6
N5G90
N6S18000M3

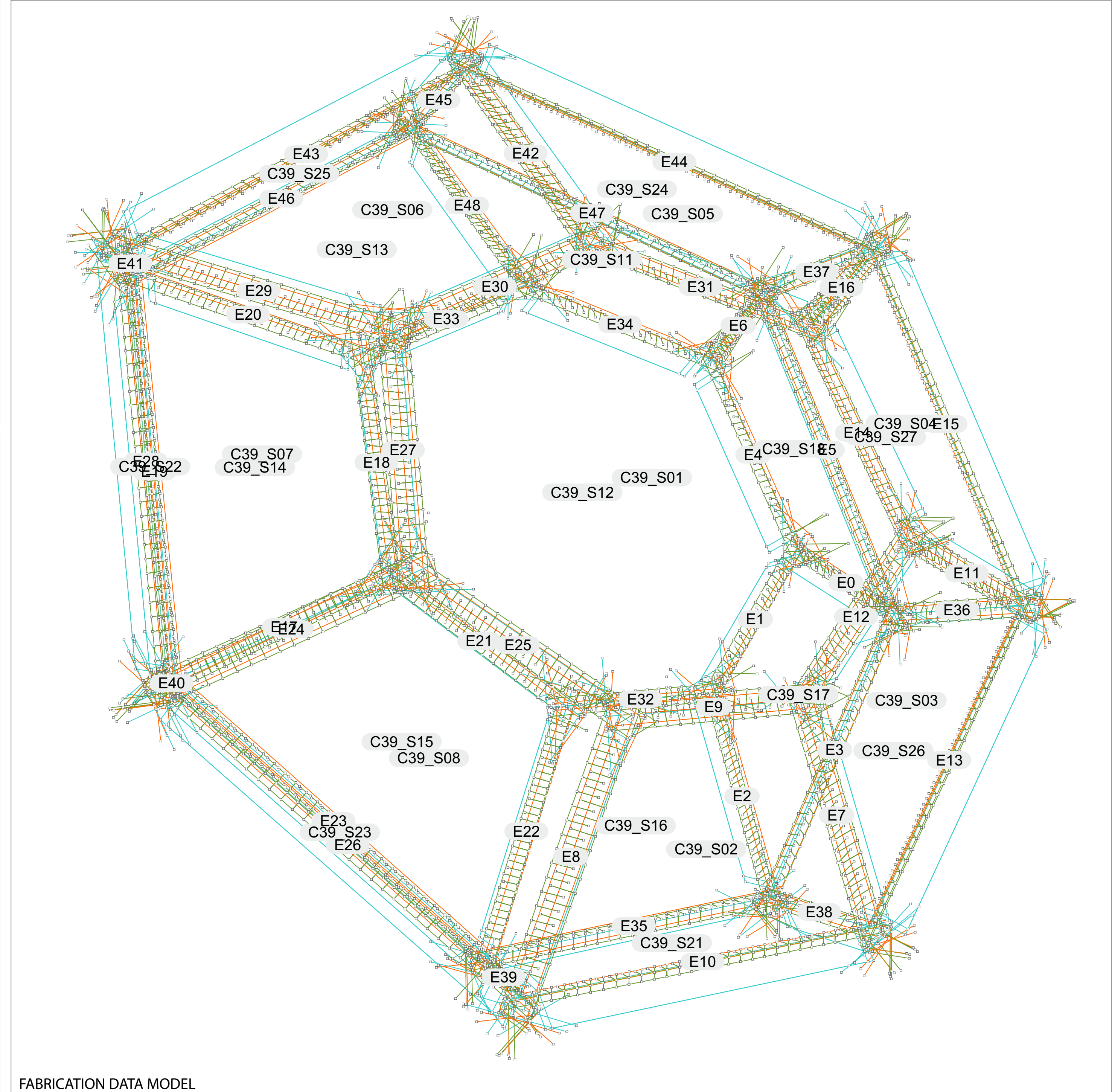
AUTODIR / ON, 0
EXTAXISTURN / 0
TCPZROT / 0

N7 G0 X-752.554 Y-176.411 Z86.926 I0.783 J-0.392 K0.483
EXTAXISTURN / ON PLANE
N8 G0 X-869.936 Y-117.537 Z14.431 I0.783 J-0.392 K0.483
N9 G1 X-861.296 Y-121.87 Z-3.078 I0.783 J-0.392 K0.483 F4000
N10 G1 X-838.879 Y-77.177 Z-3.078 I0.783 J-0.392 K0.483 F4000
N11 G1 X-547.055 Y504.654 Z-3.078 I0.783 J-0.392 K0.483 F4000
N12 G1 X-524.639 Y549.348 Z-3.078 I0.783 J-0.392 K0.483 F4000
N13 G1 X-533.279 Y553.681 Z14.431 I0.783 J-0.392 K0.483 F4000
N14 G0 X-415.898 Y494.808 Z86.926 I0.783 J-0.392 K0.483

N15 G0 X-536.441 Y387.63 Z89.929 I0.311 J-0.803 K0.508
N16 G0 X-583.102 Y508.138 Z13.768 I0.311 J-0.803 K0.508
N17 G1 X-579.435 Y498.668 Z-3.462 I0.311 J-0.803 K0.508 F4000
N18 G1 X-532.809 Y516.723 Z-3.462 I0.311 J-0.803 K0.508 F4000
N19 G1 X-8.061 Y719.908 Z-3.462 I0.311 J-0.803 K0.508 F4000
N20 G1 X38.566 Y737.962 Z-3.462 I0.311 J-0.803 K0.508 F4000
N21 G1 X34.899 Y747.432 Z13.768 I0.311 J-0.803 K0.508 F4000
N22 G0 X81.56 Y626.924 Z89.929 I0.311 J-0.803 K0.508

N23 G0 X-75.522 Y621.753 Z88.601 I-0.268 J-0.825 K0.497
N24 G0 X-35.327 Y745.563 Z14.065 I-0.268 J-0.825 K0.497
N25 G1 X-38.396 Y736.111 Z-3.291 I-0.268 J-0.825 K0.497 F4000
N26 G1 X9.161 Y720.671 Z-3.291 I-0.268 J-0.825 K0.497 F4000
N27 G1 X633.313 Y518.041 Z-3.291 I-0.268 J-0.825 K0.497 F4000
N28 G1 X680.869 Y502.602 Z-3.291 I-0.268 J-0.825 K0.497 F4000
N29 G1 X683.938 Y512.055 Z14.065 I-0.268 J-0.825 K0.497 F4000
N30 G0 X643.743 Y388.245 Z88.601 I-0.268 J-0.825 K0.497

G-CODE SAMPLE



FABRICATION DATA MODEL